

Service Check List CORE 600/GRINDER Super Jolly or K6

Parts marked with (!) has to be replaced due to safety of the machine!					
	SAP nr.	Serv. Check	Prev. Maint.	Rev Workshop	Remarks
WATERSYSTEM					
Connection water hose	55024773	C	C	C	Check on leakage
Water filter Brita / Everpure		C/E	C/E	N/A	Check installation date, water hardness, check bypass setting
drain		R	R	R	Check if drain works fine
BOILER					
Over pressure valve steam boiler *CE* SAFETY VALVE(!)	55120401	C	C/E	C/E	Replace every year (!)
T piecek = overpressure / recoil combination ADJUSTABLE S.C.N.R. VALVE	55092504	C	C	C	Check whether the pressure relief valve opens during heating up of coffee boilers, opening pressure is +/- 12 bar replaced at 13 bar or higher or lower than 10 bar.
boilerbeluchting rubberKIT INSIDE DETAILS V.A.R.	55120306	C	E	C/E	Replace every year
Steam/hot water RUBBER GASKET 15X4X4	55029088	C	E	C/E	Replace every year rubber. Grease the tap
LEVEL PROBE L.125	55117905	R	R	R	Clean
Sealings/pipes		C	C	C	Check on leakage and tracks of calcifying
Piston Group					
Groups		C	C	C	Check on damage
Piston's (numbers see in workshop instruction)		C	C	C	Check on damage
WATER SPOUT UNIT SUPPORT	55120912	R/E	R/E	R/E	Cleaning if stubbornly soiled or damaged replaced
GROUP SHOWER PLATE	55029095	R/E	R/E	R/E	Cleaning if stubbornly soiled or damaged replaced
STANDARD SIZE FILTER SUPPORT GASKET LARGER SIZED FILTER SUPPORT RUBBER*	55029099 55028830	C	E	E	* Place a thick ring if the filter holder is too far to the right in the group.
Grinder					
COFFEE GRINDER PLEXIGLASS HOPPER M2	55093070		R	R	
Adjusting ring			R	R	
Bunker			R	R	
Grinding blades Super Jolly	55113133		C/E	C/E	Expected lifetime 50.000 drinks
Grinding blades K6	55028430		C/E	C/E	Expected lifetime 50.000 drinks

C = Check R = Repair/Clean E = Exchange

Workshop instruction details refurbishing procedure:

General

Check the 12 months maintenance advice, see above.

- Clean machine complete
- Remove 'logboekje' and machine number sticker JDE
- Make machine in hardware the same as a new one.
- 3 pistons; 1 single 55117851, 2 double 55117852
- 9 gram cup: 55035277
- 18 gram cup: 55035278

Water system

- Check water system for leakage. Extra attention for boiler, empty the boiler complete and flush it.
- Check pipes and if needed replace them.

Piston Groups

- Check on damage or wear.
- Do the preventive maintenance for the piston groups.

Grinder

- Clean replace grinder blades if needed. See maintenance above.

Final test

- Connect the machine to the water and electricity
- Install the latest software with the USB stick. Software on website.
- Calibrate pump.

Spare parts to deliver with refurbished machines

Article number

55119991	EN60335 GENERAL SAFETY SHEET
55097091	CLEANING BRUSH
4016974	TP SUMA CAFÉ AUTOTAB 60PC C1.7 X2 INT
5029452	HOSE DRAIN D16

No special parts for with refurbished grinder.